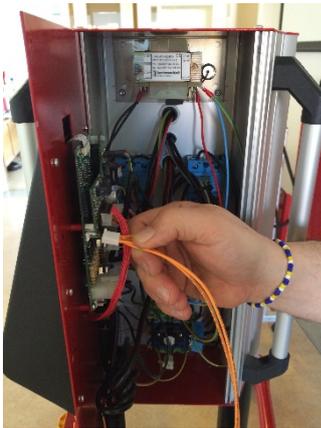# REMOTE START/STOP
FOR IRT ARCONA CONTROL UNIT

Description
Remote start / stop of a device that is equipped with an IRT Arcona control unit.
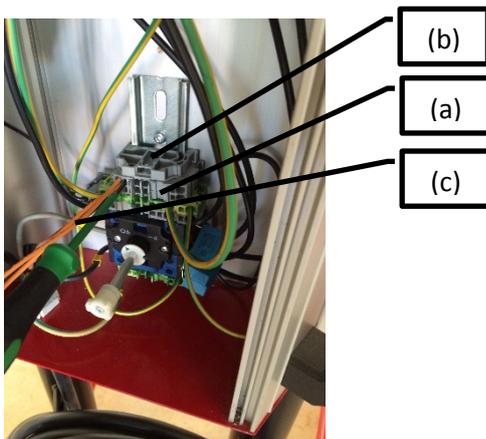
Assembly
Installation should be done by persons with relevant electrical knowledge.
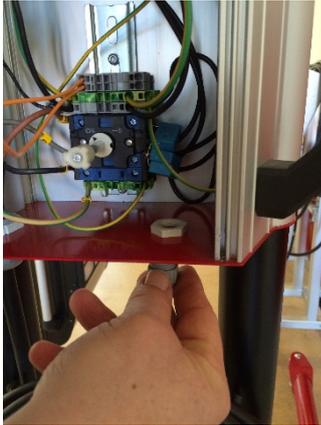
1. Disconnect the supply voltage from the machine.

2. Unscrew the front panel 6 screws with a Torx 20 screwdriver.

3. Avoid tension on the cable connections by securing the front panel with e g tape in open position.

4. Connect the attached cabling to the connector marked Ext on the PCB. Located center left side on the PCB.

5. Mount the enclosed terminals (a) on the rail and install the end support (b).
Connect the cables (c) from the connector to the terminals, the terminals are opened with a flat screwdriver 3.5 mm.

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6. Drill a hole DIA 16 mm in the bottom of the control unit and install the cable gland.

7. Install the cable from a potential-free contact to the terminals in the control unit.

8. Tighten the cable gland.

9. Re-assemble the front panel of the control unit.

Operation

- Select the appropriate program on the control unit.
- Close the circuit to start the mobile.
- The program operates until the pre-set time runs out, or the circuit is opened.
- A new remote start is made by first opening the circuit and closing it again.
- It is also possible to start and stop the process on the operator panel.

IRT SYSTEM
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Electrical schedule

External Start Stop

Option External Start Stop

Date	2017-03-17	195661 Option start-stop
Edited by	claes.back	
Checked		
Source		

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